



NOTE:

1. SEAL SERVICE KIT: PART NO. 400-624
CONSISTS OF ITEMS MARKED ⑤
2. RETROFIT KIT: PART NO. 400-754
3. END VIEWS SHOW TRUE RADIAL LOCATION OF PORTS

⑤	13	400 - 619	BACK-UP RING	1	
⑤	12	400 - 623	ROD WIPER RING	1	
	11	400 - 755	RETAINER	1	
⑤	10	400 - 621	SEAL	1	
⑤	9	400 - 618	O-RING	1	
	8	400 - 610	BARREL ASSEMBLY	1	
	7	400 - 611	ROD	1	
	6	400 - 764	PISTON WASHER	1	
⑤	5	400 - 763	O-RING	1	
⑤	4	400 - 762	RING NYLON	1	
⑤	3	400 - 761	SEAL	1	
	2	400 - 760	PISTON	1	
	1	400 - 617	NUT, HEX. 1/2-20 ESSNA PLASTIC INSERT	1	

KEY NO.	PART NO.	DESCRIPTION	NO. REQ.	DWG. NO.
LAYTON		MANUFACTURING COMPANY		DESIGNED BY: <i>John Phelps</i>
		SALEM, OREGON		DATE: 9-29-72
TITLE: QUICK-HITCH SLIDE ARM			SCALE: 12" = 1' - 0"	
CYLINDER ASSEMBLY			CHECKED BY:	
			ENGINEERING APPROVED	
			PRODUCTION APPROVED	
			FILE OF MATERIAL	
			LAYTON NO.	
PRODUCT QUICK-HITCH 400		PART NO. 400 - 765		DRAWING NO. C-86

130515

REPORT ALL ERRORS TO ENGINEERING DEPARTMENT

DO NOT SCALE DRAWINGS

REV. 8-85