

MAIN BEAM SERVICE INSTRUCTIONS

If the main beam halves have to be disassembled to service the hydraulic cylinder, or arms inside, caution should be taken during re-assembly. The internal star washers, Part Number 400-117, should be replaced. Part Number 400-118 should be assembled from the center out to the ends, and torqued to 40 Ft. - lbs.

LUBRICATION

- A. Do not use a power operated grease gun on the anti-friction bearings.
- B. Grease the top and bottom of the center clevis (Part Number 400-142) daily.
- C. Grease the rim rolls, both left and right side, (Part Number 400-280) daily.

HYDRAULIC CYLINDERS

If the hydraulic cylinders (slide-arm or hook-up arms cylinder) must be serviced, such as replacement of packing, we recommend purchasing a complete seal kit to service the cylinders.