



MAIN BEAM REAR HALF

NOTE:
 REL. # 8, 7 AND 6 OF # 13 ARE
 NOT USED AFTER 8/11 400-50-1804-3.
 THE NEW SLIDE ARM ASSEMBLY WILL
 INTERCHANGE INTO OLDER BEAMS.
 SEE PAGE # 2A FOR
 8/11 400-50-1805-3 AND UP.

25	400 - 930	SHIM PACKAGE (STUB SHAFT)	1
23	400 - 925	SHIM PACKAGE (BEARING CAP)	1
24	400 - 781	OSCILLATING STOP ASSEMBLY COMPLETE	2
23	400 - 138	PIN	2
22	400 - 788	SOCK. HD. CPW. 1/2 - 20 X 1" LONG	2
21	400 - 136	STUB SHAFT - PIVOT PIN	2
20	400 - 121	FLAT HD. CPW. 1/2 - 20 X 1" LONG	2
19	400 - 136	TAPERED ROLLER BEARING ASSEMBLY	2
18			
17	400 - 772	BEARING CAP	2
16	500 - 038	LOCKWASHER 1/2	12
15	400 - 767	HEX HD. CPW. 1/2 - 20 X 1 1/2 LG. GR. B	12
14	600 - 176	GREASE FITTING	2
13	500 - 200	SOCK. HD. BETHCREW 3/8 - 16 NC X 3/4 LG.	8
12	400 - 785	SLIDE ARM CYLINDER ASSEMBLY	2
11	400 - 149	HEX HD. CPW. 1/2 - 20 NF X 1" LONG	8
10	400 - 773	INTERNAL STAR WASHER 1/2	8
9	400 - 148	CYLINDER MOUNT BRACKET	2
8	400 - 752	OSCILLATING STOP	2
7	400 - 152	SLIDE ARM	2
6	400 - 151	PIN	2
5	400 - 753	SNAP RING	2
4	400 - 751	STOP PIN	2
3	400 - 139	CLEVIS	1
2	400 - 139	BEAM (SOLD IN PAIRS ONLY)	1
1	500 - 193	HEX HD. CPW. 1/2 - 13 X 2" LG. GR. B	24

REV. NO.	PART NO.	DESCRIPTION	NO. REQ.	REV. NO.
LAYTON MANUFACTURING COMPANY SALON, OREGON				
130510 QUICK-HITCH MAIN BEAM ASSEMBLY			REV. 8-85	
QUICK-HITCH 400			7D-1129	