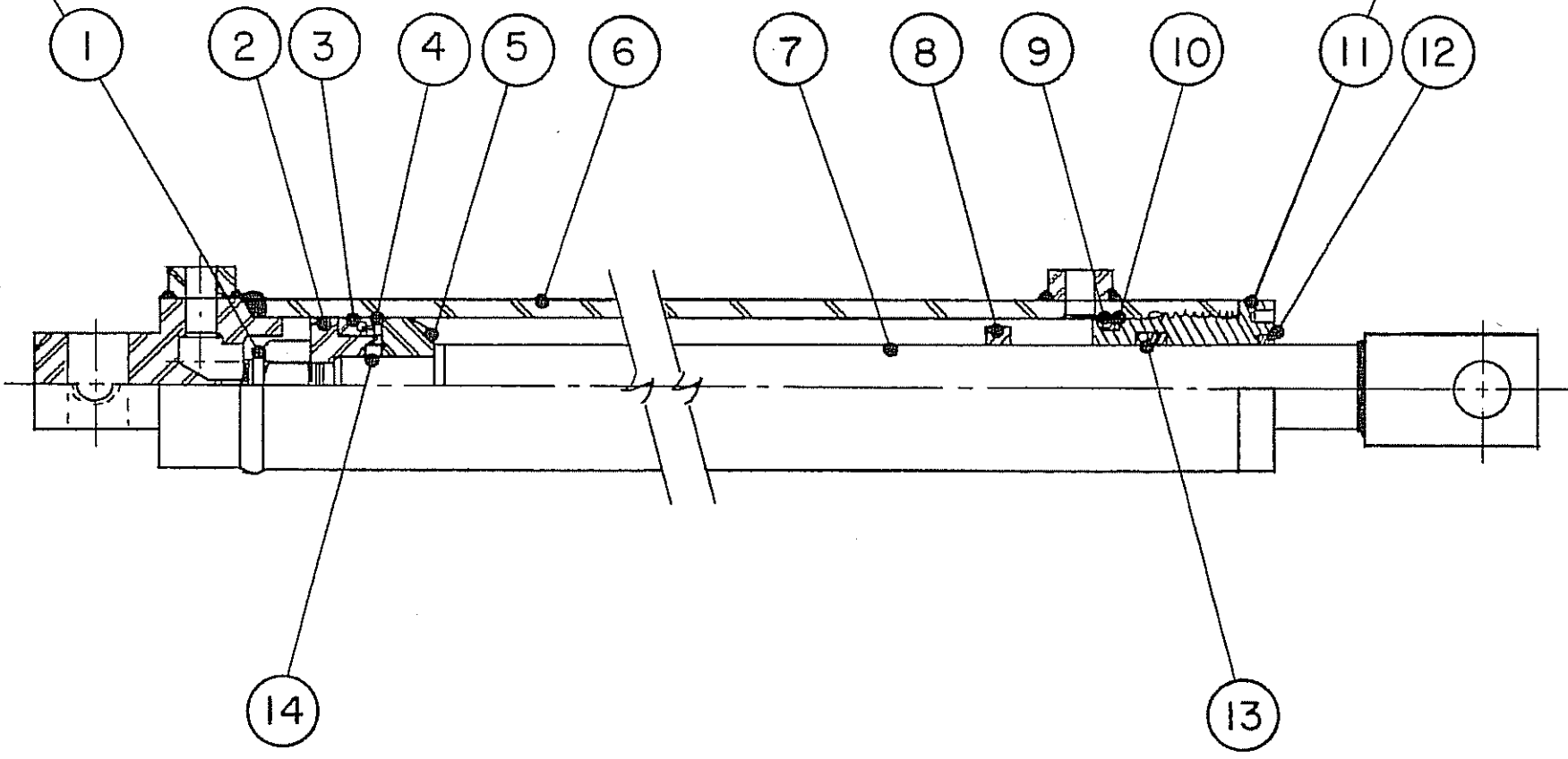


TORQUE 50-60 FT. LBS.

TORQUE 75-100 FT. LBS.



Q-350

REF. NO.	PART NO.	DESCRIPTION	NO. REQ.					
1	400 617	NUT, HEX , 1/2-20 ESSNA PLASTIC INSERT	1					
2	400 760	PISTON, REAR	1					
3	400 761	SEAL, PISTON	1					
4	400 762	RING, NYLON, BACKUP	1					
5	400 764	PISTON, FRONT	1					
6	300 088	BARREL	1					
7	300 090	CYLINDER ROD	1					
8	300 092	SPACER	1					
9	400 618	O RING, CLOSURE	1					
10	400 619	BACKUP RING	1					
11	400 755	ROD END CLOSURE	1					
12	400 623	ROD WIPER	1					
13	400 621	SEAL, CYLINDER ROD	1					
14	400 763	O RING, PISTON	1					
15	300 087	CYLINDER ASSY (INCLUDES REF #1 THRU #14)	-					
16	400 624	SEAL KIT (INCLUDES REF #3,4,9,10,12,13 &14)	1					
		NOTE: PARTS LISTED ARE FOR 1 CYLINDER						
<b>LAYTON MANUFACTURING COMPANY</b> SALEM, OREGON			DRAWN BY: DATE: 2/86					
HD-	CB-	DR-	PIC. NO.	HD-	CB-	DR-	SHEET NO.	75
TITLE:						DRAWING NO.:		
HYDRAULIC CYLINDER ASSEMBLY						Q-350	PAGE NO.	19

19