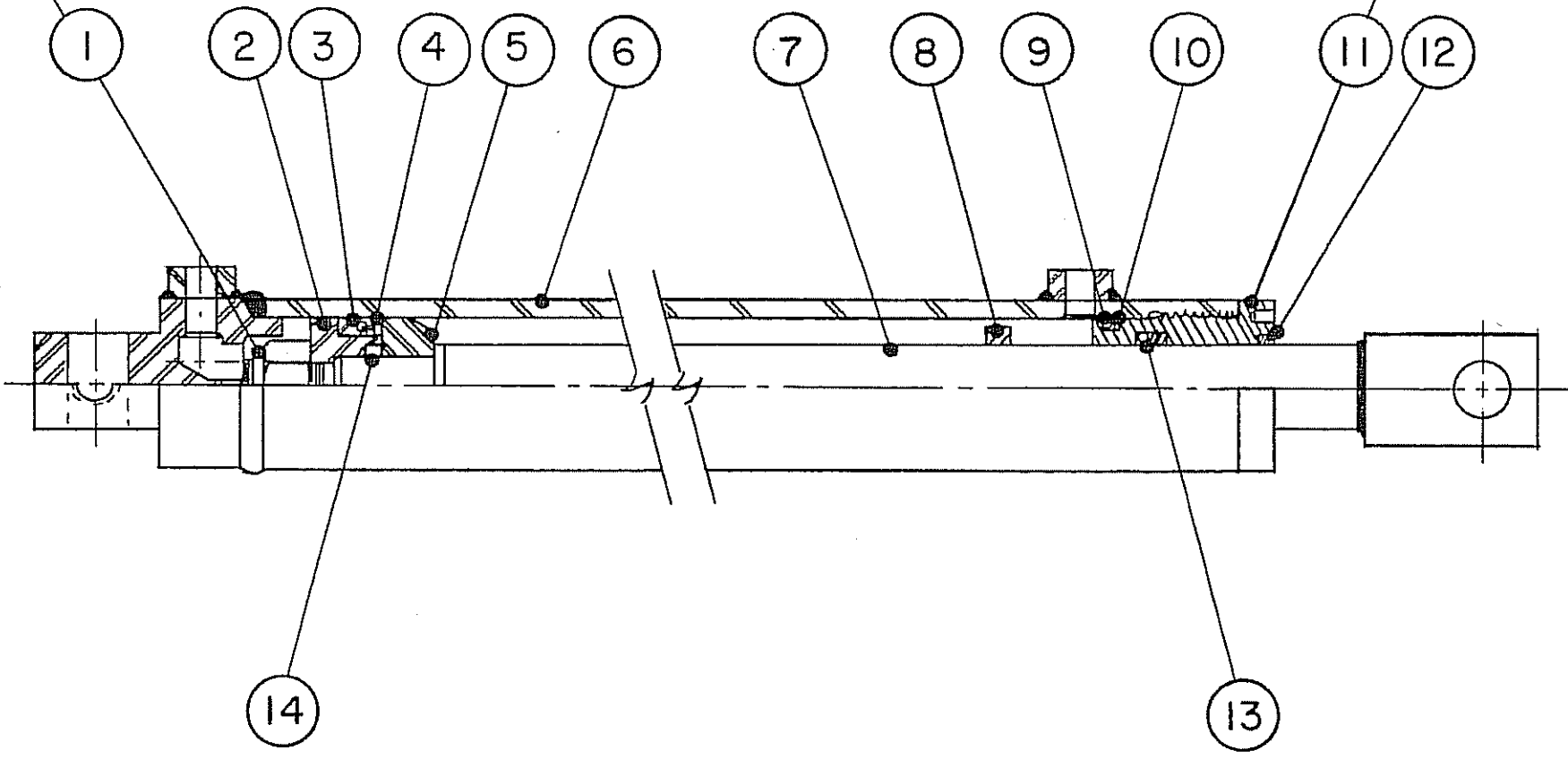


TORQUE 50-60 FT. LBS.

TORQUE 75-100 FT. LBS.



Q-350

REF. NO.	PART NO.	DESCRIPTION	NO. REQ.				
1	400 617	NUT, HEX , 1/2-20 ESSNA PLASTIC INSERT	1				
2	400 760	PISTON, REAR	1				
3	400 761	SEAL, PISTON	1				
4	400 762	RING, NYLON, BACKUP	1				
5	400 764	PISTON, FRONT	1				
6	300 088	BARREL	1				
7	300 090	CYLINDER ROD	1				
8	300 092	SPACER	1				
9	400 618	O RING, CLOSURE	1				
10	400 619	BACKUP RING	1				
11	400 755	ROD END CLOSURE	1				
12	400 623	ROD WIPER	1				
13	400 621	SEAL, CYLINDER ROD	1				
14	400 763	O RING, PISTON	1				
15	300 087	CYLINDER ASSY (INCLUDES REF #1 THRU #14)	-				
16	400 624	SEAL KIT (INCLUDES REF #3,4,9,10,12,13 &14)	1				
<p>NOTE: PARTS LISTED ARE FOR 1 CYLINDER</p>							
<p><i>LAYTON</i> MANUFACTURING COMPANY SALEM, OREGON</p>			<p>DRAWN BY: DATE: 2/86</p>				
HD-	CB-	DR-	PIC. NO.	HD-	CB-	DR-	SHEET NO. 75
TITLE:					DRAWING NO.:		
HYDRAULIC CYLINDER ASSEMBLY					Q-350	PAGE NO.	19

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