



HITCH ARM ASSEMBLY, RIGHT 400-116 } SPECIFY FINISHER MODEL
 HITCH ARM ASSEMBLY, LEFT 400-115 }
 RIM ROLL AND SHAFT ASSEMBLY (REF. 22) 400-B54
 SIDE ROLL ASSEMBLY (REF. 23) 400-B78

HITCH ARM ASSEMBLY

Q-350

REF. NO.	PART NO.	DESCRIPTION	NO. REQ.
	400 115	HITCH ARM ASSEMBLY, LEFT (SPECIFY FINISHER MODEL)	1
	400 116	HITCH ARM ASSEMBLY, RIGHT (SPECIFY FINISHER MODEL)	1
1	500 165	CAPSCREW, 5/8-11 x 1 1/4" FLATHEAD SOCKET (400-275)	2
2	400 276	RIM ROLL WASHER	2
3	400 277	BEARING SHIM (1 1/2" O.D. x .010"), PLASTI-FLEX	2
4	400 278	RIM ROLL, BEARING	4
5	500 519	RIM ROLL(400-279)	2
6	500 176	GREASE FITTING (400-280)	2
7	400 281	ECCENTRIC SHAFT	2
8	500 589	JAM NUT, 1/2-13 HEX HEAD (400 283)	4
9	400 282	SET SCREW, 1/2-13 SQUARE HEAD	4
10	500 056	LOCKWASHER, 3/8" (400-145)	4
11	400 299	HITCH ARM FRAME, RIGHT (SPECIFY FINISHER MODEL)	1
12	500 012	NUT, 3/8"-16 HEX (400 129)	4
13	400 300	STOP DOG	2
14	500 275	LOCKWASHER 5/8" (400 113)	4
15	400 286	CAPSCREW, 5/8 - 11, HEX HEAD	4
16	400 287	CENTERING CHAIN	2
17	400 301	SIDE ROLL BEARING	4
18	400 302	SIDE ROLL SHAFT	2
19	400 303	CAPSCREW, 3/8-16 x 3 1/2", HEX HEAD	4
20	400 304	SIDE ROLL (W/O BEARINGS)	2
21	400 333	HITCH ARM FRAME, LEFT (SPECIFY FINISHER MODEL)	1
22	400 854	RIM ROLL & SHAFT ASSEMBLY (ITEMS 1 THRU 7)	2
23	400 878	SIDE ROLL & SHAFT ASSEMBLY (ITEMS #17, 18 & 20)	2

<i>LAYTON MANUFACTURING COMPANY</i>			DRAWN BY:
SALEM, OREGON			DATE: 2/86
HD-	CB-	DR-	PIC. NO.
HD-	CB-	DR-	SHEET NO. 65
TITLE:		DRAWING NO.:	
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