



**NOTE:**

REF. NO. 27 - PART NO. 400-770 INCLUDES REF. NOS. 13 AND 23.  
 REF. NO. 28 - PART NO. 400-771 INCLUDES REF. NOS. 13 AND 23.

**NOTE:**

REF. # 1, 2, 3, 4, 9, 8, & 9 ARE NOT USED AFTER  
 S/N 400-50-1894-3. THE NEW SLIDE ARM ASSY.  
 WILL INTERCHANGE INTO OLDER BEAMS.  
 SEC. PAGE #2A FOR S/N 400-50-1895-3 AND UP.

33	400-108	HOSE	2
32	400-103	HOSE GUARD	1
31	500-003	HEX HD. CPW. 3/8-18 X 3/4 LD.	3
30	500-058	LOCKWASHER 3/8	3
29	500-373	SERIAL NO. PLATE	2
28	400-771	PUSH ROLL MOUNT BRACKET INNER	1
27	400-770	PUSH ROLL MOUNT BRACKET OUTER	1
26	400-112	FIXED HOOR-UP ARM (LEFT) COMPLETE	1
25	400-767	HEX HD. CPW. 1/2-20 X 1 1/4 LD. GRADE 9	7
24	500-080	HEX NUT 1/2-13 NC	24
23	500-188	HEX HD. CPW. 1/2-13 X 2" LD. GRADE 9	24
22	400-119	OSWEL PIN	4
21	400-788	HEX HD. CPW. 3/8-11 NC X 1 3/4 LD.	2
20	500-273	STD. LOCKWASHER 3/8	2
19	400-507	RETAINER WASHER	2
18	400-112	DUST CAP	2
17	400-111	BEARING	8
16	400-110	SHAFT	8
15	400-109	PUSH ROLL (LOW) W/D BEARINGS	2
14	400-102	END PLATE	4
13	500-058	STD. LOCKWASHER 1/2	43
12	500-059	HEX HD. CPW. 1/2-13 NC X 1 1/4	9
11	400-118	FIXED HOOR-UP ARM (RIGHT) COMPLETE	1

139509

RIGHT ALL  
 CHECK TO  
 DIMENSIONS  
 DEPARTMENT

10	400-107	PUSH ROLL - SHORT W/D BEARINGS	2
9	400-758	HEX NUT 1/2-20 NF	4
8	400-134	ROCKER PIN 1/8 DIA. X 1 1/2 LD.	2
7	400-133	CLEVIS PIN 3/8 DIA. X 1 3/4 LD.	2
6	400-132	HEX HD. CPW. 1/2-20 NF X 6" LG. - GR. 8	4
5	400-129	STUB END SHAFT (RIGHT)	1
4	400-128	STUB END SHAFT (LEFT)	1
3	400-130	HEX HD. CPW. 3/8-18 X 8 1/2 LD.	117
2	500-019	HEX NUT 3/8-18 NC	2
1	400-131	STOP RING	1

REV. NO.	PART NO.	DESCRIPTION	QTY.	APP. NO.
<b>LAYTON MANUFACTURING COMPANY</b> TALAM, OREGON				
139509			REV. 0-85	
TITLE: QUICK-HITCH BEAM ASSY.			DATE: 4-9-79	
DRAWN BY: M. KIRBY			CHECKED BY: M. KIRBY	
DESIGNED BY: M. KIRBY			DATE: 4-9-79	
REVISED BY: M. KIRBY			DATE: 4-9-79	
SCALE: AS SHOWN			REV. D-85	
PART NO. QUICK-HITCH 400			REV. D-85	
			D-1128	