



NOTE:

⚠ THESE PARTS START AT S/N 400-27-2017 -5 (FOR ALL EXCEPT SPEC. NO. 400-50)
FOR PREVIOUS S/N, SEE PAGE 3

9	400-160	BACK BEAM ASSEMBLY (COMPLETE)	1
8	400-908	CAPSCREW, 3/4-10 NC X 1-1/2" LG. (GR. 5)	2
7	500-226	LOCKWASHER 3/4"	2
6	400-907	SUPPORT BRKT. (UPPER SLIDE RAIL)	2
5	400-172	SOCKETHEAD CAPSCREW, 5/8-18 NF X 2-1/4" LONG	16
4	400-898	MOUNTING PAD, INNER	2
3	400-897	MOUNTING PAD, OUTER	2
2	400-896	SLIDE RAIL, LOWER, 45-1/2" LONG, CHROMED	1
1	400-895	SLIDE RAIL, UPPER 75-1/2" LONG, CHROMED	1
REF. NO.	PART NO.	DESCRIPTION	NO. REQ.

LAYTON MANUFACTURING COMPANY
SALEM, OREGON

DRAWN BY: RON PHELPS
DATE: 3-26-85

TITLE: BACK BEAM ASSEMBLY

DRAWING NO.: REV. 8-85
PAGE NO. QS-3-A