



NOTE:

1. GATE HOOK ASSEMBLY, PART NO. 500-546, INCLUDES REF. NOS. 21, 22, 23 AND 24.
2. SCREED LIFT CYLINDER COMPLETE W/FINS AND FITTINGS, PART NO. 247 IS COMPRISED OF REF. NOS. 1, 3, 7, 11, 12, 15, 16, 17, 18 AND 19.

33	550-190	PIPE NIPPLE ASSY.	1
32	500-431	PIPE TEE 1/4 NPT	1
31	550-269	HYDRAULIC FITTING 1/4" x 45'	1
30	550-187	HOSE 1/4"	1
29	550-185	HOSE - SCREED LIFT	2
28	550-186	HYDRAULIC FITTING	2
27	500-046	STREET ELBOW 1/4 NPT	2
26	550-179	SCREED CYLINDER KEEPER	2
25	500-219	RUBBER HAND GRIP	3
24	500-539	GATE HOOK W/HAND GRIP	3
23			
22	500-541	HAMMERLOCK	3
21	500-542	GRAB HOOK ASSY. (3/8" ALLOY)	3
20		HOPPER WELDMENT	1
19	500-012	HEX NUT 3/8-16 NC	1
18	500-056	STD. LOCKWASHER 3/8"	1
17	235	LIFT CYL. PIN (UPPER)	2
16	500-083	HEX HD. CPSW. 3/8-16 x 1" LG.	3
15	500-009	STD. FLAT WASHER 3/8"	4
14	500-543	SCREED LIFT CHAIN (3/8" x 84" LG)	1
13	195	LIFT CYL. RETURN SPRING	2
12	550-136	LIFT CYLINDER	2
11			
10	500-397	HOSE ASSY. 1/4" ID. x 32 3/8" LG.	1
9	500-355	MALE CONNECTOR 1/4" NPT	1
8			
7	500-041	PIPE ELBOW 1/4 NPT	2
6	550-178	SCREED LIFT ARM	1
5	500-544	LIFT ARM CLEVIS ASSY.	1
4			
3	191	LIFT ARM RETAINING PIN	1
2			
1	500-205	COTTER PIN 3/16 DIA. x 1 1/4" LG.	2
REF. NO.	PART NO.	DESCRIPTION	QTY.

140201

LAYTON MANUFACTURING COMPANY		10/21/74
TALAM, OREGON		4-8-74
TITLE		NONE
SCREED LIFT ARM ASSEMBLY		
APPROVED	DATE	
BY		
FOR NO. APPROVAL		
DATE		
PROJECT	PAVER	PART NO.
		0-1415

REPORT ALL
MATERIAL TO
MANUFACTURING
DEPARTMENT

DO NOT
SCALE
DRAWINGS