Joint Match Extensions One (1) Foot

INITIAL SET UP:

1. Raise the screed 12 to 18 inches off the floor, and plate adequate blocking securely under the leading edge of the screed.

See Parts Drawing for reference

- 2. Remove the pipe plug from the fitting on the end of the propane cross-over pipe and install the propane hoses, using a pipe joint sealant.
- 3. From the small parts box (containing all the small hardware) take (4) 3/8"-16 x 1-1/4" bolts and (4) 3/8" nuts. Thread the nuts all the way onto the bolts, then screw the bolts through the tapped holes in the side panel of J M,E (next to paver screed) from the inside until about 1/16" protrudes.
- 4. Take (2) ½" -13 x 2" bolts, with lock washer & flat washer, Place J M E against the side of the paver screed frame. Put the ½" bolts through the slotted holes in the side panel of JME and screw them into the holes in the side of the paver screed frame. While holding the bottom of J M E even with the bottom of the paver screed plate, run the ½" bolt s in until they are snug (not tight).
- 5. While holding a straight edge across the bottom of the paver screed plate and JME wear plate, use the (4) 3/8" bolts to level the J M E, sideways to the paver screed. When the J M E is level with the paver screed, tighten the 3/8" nuts against the J M E side panel, to lock the adjusting bolts in place.
- 6. Loosen the (6) 3/8" nuts which hold the wear plate and slide the J M E wear plate over, against the paver screed plate, so there is no gap. Retighten the wear plate nuts.
- 7. Remove the (2) 3/8" x 1" bolts from the paver catwalk mounting bracket and install the burner holder, using (2) 3/8" x 1-1/2" bolts.
- 8. Set the J M E cover in place and install the hold down bolt. Put the burner casting in place. Insert the burner pipe & valve assembly into the top of the burner casting so that the brass orifice tip lines up with the 2 small holes toward the top of the casting. Tighten the set screw to hold the pipe in place. Connect the propane hose to the burner control valve, and tighten the fitting.