



32	500 - 523	BEARING ADJUST NUT	1	0-1268
31	500 - 524	NEEDLE THRUST BEARING RACE .126	4	
30	500 - 362	HAIR PIN 1/8 DIA. X 2 1/2" LG.	1	
29	325	HITCH ARM LINKAGE	1	0-904
28	560 - 139	RIM ROLL - POLY COVERED 3/4 RACES	2	
27	500 - 524	BEARING CONE	2	0-1264
26	500 - 531	FRONT SPACER (SIDE ROLL) R.H.	1	0-1262

25	500 - 190	COTTER PIN 1/8 DIA. X 1" LG.	1	
24	500 - 189	STD. FLAT WASHER 1/2	1	
23	327	CLEVIS PIN 1/2 DIA. X 1 3/4 LG.	2	
22	500 - 404	HITCH ARM CLEVIS FASTENER	1	
21	321	HITCH ARM CLEVIS CASTING	1	0-979
20	500 - 207	SOCKET SETSCREW 1/4-20 X 1/4 LG.	2	
19	500 - 530	HITCH-ARM-HEAVY DUTY	1	0-1265
18	500 - 320	GREASE FITTING 1/4-28 NF (STR.)	1	
17	500 - 513	HITCH-ARM SIDE ROLL W/BUSHINGS	1	0-1263
16	500 - 514	SIDE ROLL BUSHING	2	
15	500 - 515	NEEDLE THRUST BEARING	2	
14	339	HEX HD. CPSW. 3/8-16 NC X 3" LG.	1	
13	500 - 003	HEX HD. CPSW. 3/8-16 NC X 3/4" LG.	1	
12	500 - 516	FRONT SPACER (SIDE ROLL) L.H.	1	0-1277
11	500 - 056	STD. LOCKWASHER 3/8	2	
10	500 - 012	HEX NUT 3/8-16 NC	2	
9	338	HEX NUT 1-8 NC	1	
8	337	STD. LOCKWASHER 1"	1	
7	344	HITCH-ARM RETAINING CHAIN	1	0-899
6	500 - 518	SPINDLE SUPPORT	1	0-1267
5	500 - 176	GREASE FITTING 1/8 (STR.)	1	
4	500 - 519	RIM ROLL (HEAVY DUTY)	1	0-1268
3	400 - 278	RIM ROLL BEARING CUP AND CONE	2	
2	500 - 521	RIM ROLL ADJUST NUT SEAL	1	0-1267
1	500 - 522	RIM ROLL SPINDLE	1	0-1267

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ.	DWG. NO.
LAYTON MANUFACTURING COMPANY SALEM, OREGON				
TITLE: HEAVY DUTY HITCH-ARM ASSY.			DRAWN BY: <i>Edon Phipps</i> DATE: 4-2-74 SCALE: NONE CHECKED BY:	
PART NO. 500-525 LEFT SIDE (SHOWN) (COMPLETE ASSY) 500-526 RIGHT SIDE			REVISIONS APPROVED: _____ PRODUCTION APPROVED: _____ BILL OF MATERIAL: _____ LAYTON NO: _____	
PRODUCT PAVER H-500		PART NO		DRAWING NO C-228

140159

REPORT ALL ERRORS TO ENGINEERING DEPARTMENT

DO NOT SCALE DRAWINGS