



**NOTE:**  
REF. NO. 10 INCLUDES REF. NOS. 12, 21, 22, 23, 25 / 26

27	500-036	STD. LOCK WASHER 1/2"	2
26	500-218	RATCHET DOG	1
25	500-215	RUBBER HANDLE GRIP	1
24	500-214	FRONT SPROCKET	1
23	500-212	SNAP RING	1
22	500-202	REAR SPROCKET ASSY.	1
21	500-204	HANDLE ASSY. (COMPLETE)	1
20	500-316	METALIC DRIVE SCREW NO. 4	4
19	500-320	CROWN INDICATOR PLATE (BRASS)	1
18	106	SCREENED FRAME	1
17	107	SCREENED PLATE 7/8" DIA. 1" WASHERS	1
16	500-217	CATWALK LATCH	1
15	500-190	COTTER PIN 1/8" DIA. 2" LG.	1
14	500-216	YOKE AND SLEEVE (LEFT)	2
13	1180	CHAIN HO WE 41 X 30" LG.	1
12	173	REAR SPROCKET DRIVE	1
11	500-213	CROWNING DEVICE COVER	1
10	172	RATCHET WITH DRIVE SPROCKET	1
9	500-004	STD WASHER 3/8" (FLAT)	50
8	500-012	HEX NUT 3/8"-16 NC	52
7	175	SET COLLAR	2
6	174	YOKE SHAFT	2
5	500-200	SOCKET HEAD SETSCREW 3/8"-16 X 3/4" LG.	2
4	174	YOKE AND SLEEVE	2
3	500-206	HEX HEAD CAPSCREW 1/2"-13 NC X 2 1/2" LG.	4
2	500-036	LOCKWASHER 1/2"	4
1	500-008	HEX NUT 1/2"-13 NC	4

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**LAYTON** MANUFACTURING COMPANY  
SALEM, OREGON

REV. 7-85

CROWN ADJUSTMENT ASSEMBLY

REV. 7-85

1409