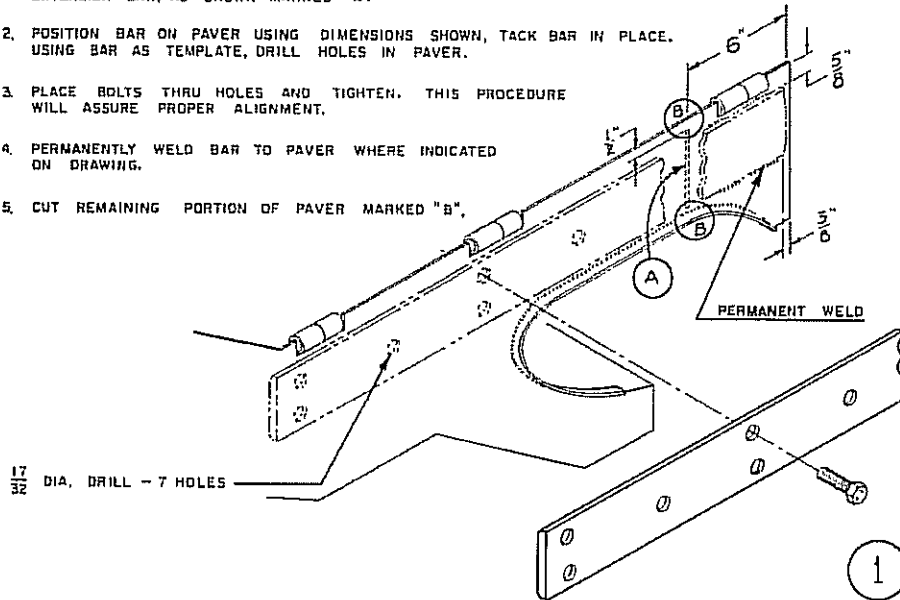
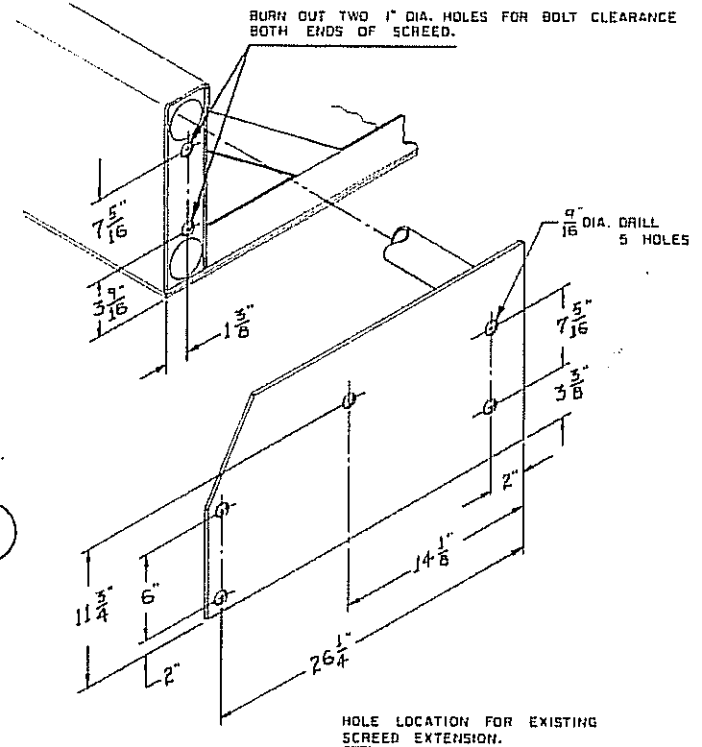
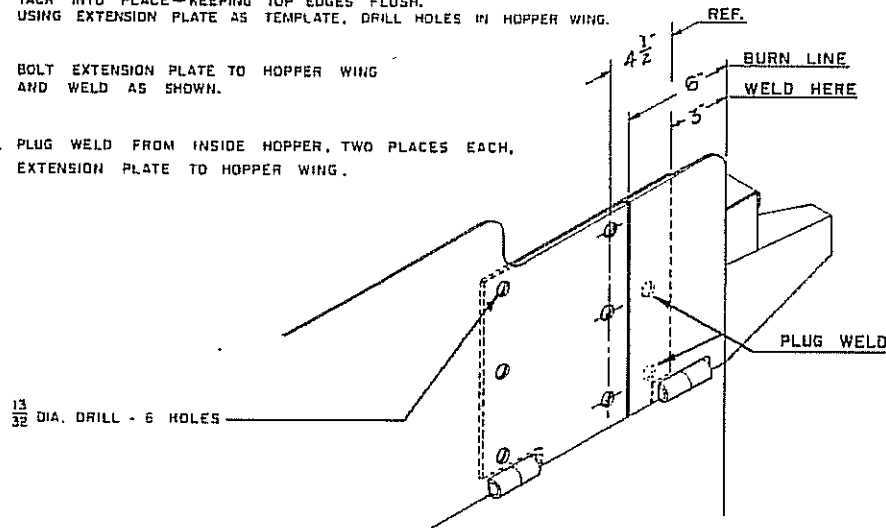


1. CUT PORTION OF PAVER SIDE PLATE WHICH WILL BE COVERED BY EXTENSION BAR, AS SHOWN MARKED "A".
2. POSITION BAR ON PAVER USING DIMENSIONS SHOWN, TACK BAR IN PLACE. USING BAR AS TEMPLATE, DRILL HOLES IN PAVER.
3. PLACE BOLTS THRU HOLES AND TIGHTEN. THIS PROCEDURE WILL ASSURE PROPER ALIGNMENT.
4. PERMANENTLY WELD BAR TO PAVER WHERE INDICATED ON DRAWING.
5. CUT REMAINING PORTION OF PAVER MARKED "B".



1. CUT HOPPER WING WHERE SHOWN ON DRAWING.
2. POSITION EXTENSION PLATE ON PAVER USING DIMENSIONS SHOWN, TACK INTO PLACE—KEEPING TOP EDGES FLUSH. USING EXTENSION PLATE AS TEMPLATE, DRILL HOLES IN HOPPER WING.
3. BOLT EXTENSION PLATE TO HOPPER WING AND WELD AS SHOWN.
4. PLUG WELD FROM INSIDE HOPPER, TWO PLACES EACH, EXTENSION PLATE TO HOPPER WING.



REF. NO.	PART NO.	DESCRIPTION	NO. REQ.	DWG. NO.
		<b>LAYTON</b> MANUFACTURING COMPANY SALEM, OREGON		
140130		TITLE BASE SPREADER EXTENSION KIT	DATE 12-16-74	DRAWN BY <i>Don Philips</i>
		REPORT ALL ERRORS TO ENGINEERING DEPARTMENT	DATE	NO. OF MATERIAL
		DO NOT SCALE DRAWINGS	REV. 7-85	LAYOUT NO.
	PRODUCT PAVER	H-500-B	PART NO.	DRAWING NO. C-143